



Optics Letters

Supercontinuum generation in angle-etched diamond waveguides

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We experimentally demonstrate on-chip supercontinuum generation in the visible region in angle-etched diamond waveguides. We measure an output spectrum spanning 670–920 nm in a 5-mm-long waveguide using 100-fs pulses with 187 pJ of incident pulse energy. Our fabrication technique, combined with diamond’s broad transparency window, offers a potential route toward broadband supercontinuum generation in the UV domain. © 2019 Optical Society of America

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Supercontinuum generation (SCG) is a nonlinear optical process, where a short, high-intensity pulse of light experiences significant spectral broadening due to the combined effect of self- and cross-phase modulation, soliton fission, Cherenkov radiation, modulation instability, and Raman scattering [1]. The development of supercontinuum (SC) sources has enabled numerous applications such as biomedical imaging, molecular detection, and high-precision metrology [2,3]. The generation of octave spanning SCG is of great importance, as it enables a fully stabilized frequency comb synthesizer through f-2f self-referencing [4]. Recently, there has been significant development of on-chip SC sources in various platforms such as silicon [5–7], silica [8], silicon-germanium [9], aluminum nitride [10,11], silicon nitride [12–17], chalcogenides [18,19], periodically poled lithium niobate [20], and thin-film lithium niobate [21–23], offering potential for compact devices that allow for low-cost and large-scale fabrication.

There has been interest in extending the generated SC spectra into visible and ultra-violet (UV) wavelength ranges, which can, for example, enhance the accuracy of optical coherence tomography [24]. However, observation of SCG in UV and visible regions in most materials is challenging due to the large normal material group-velocity dispersion (GVD). This dominates efforts to engineer the dispersion via waveguide geometry,

making it challenging to achieve the anomalous GVD necessary for efficient phase-matched nonlinear optical processes. In addition, the intensified Rayleigh scattering at these wavelengths leads to challenges in making low-loss structures in the short wavelength regime.

Diamond is an emerging platform for integrated photonics, owing to its wide bandgap that significantly reduces multi-photon absorption processes, its relatively high refractive index ($n = 2.38$), and its strong optical nonlinearities. Additionally, its structure can be engineered to have anomalous GVD in both the near-infrared [25] and visible [26] wavelength ranges. This has enabled realization of frequency combs [25] and Raman lasers [27,28], for example. Importantly, these demonstrations rely mainly on a diamond-on-insulator (DOI) platform [29,30], which consists of a sub-micrometer-thick single crystalline diamond (SCD) film, prepared using a combination of polishing and reactive ion etching, transferred on top of a low-index substrate such as fused silica or SiO₂/Si. While this platform enables important advances in the field of diamond photonics, it suffers from a low device yield and significant thickness variations across the chip with a characteristic “wedge”-like profile introduced during the polishing step. Despite recent efforts to address this issue on thin films [31,32], non-uniform thickness is still problematic, particularly for nonlinear optical devices that rely on precise dispersion engineering. An alternative platform that we developed leverages angle-etching of diamond to realize free-standing structures with sufficient optical isolation and has been used in quantum photonics and opto-mechanics [33–36]. Since the structures are made directly from unpolished bulk diamond, there is no thickness variation across the entire structure, making this technique advantageous over DOI. The angled-etched diamond platform has been the workhorse of diamond-based quantum photonics efforts [33,35,37,38] but has not been utilized for realization of nonlinear optical devices.

Here, we leverage uniformity and scalability of a reactive ion beam angled-etching (RIBAE) [39] approach to realize, for the

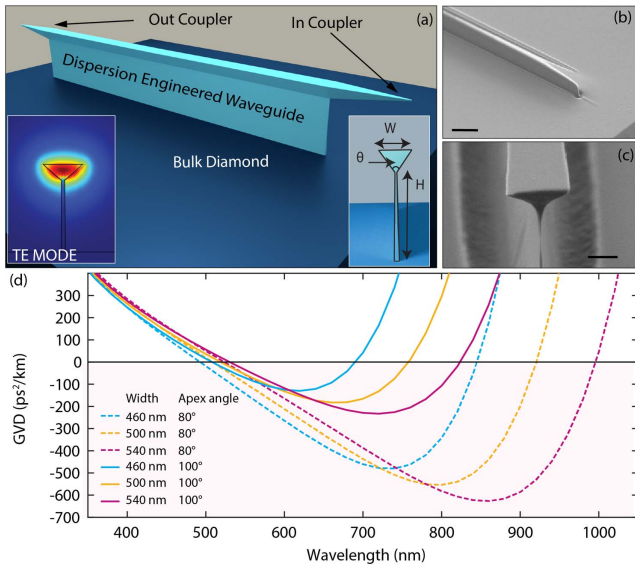


Fig. 1. Angle-etched diamond waveguide. (a) 3D schematic of the device consisting of supported diamond waveguide with tapered sections at its ends, used for efficient in- and out-coupling. Insets show the simulated TE mode in the case of $W = 540$ nm, $H = 2$ μm , $\theta = 100^\circ$ (bottom left) and the waveguide cross section with important parameters indicated: W is the width, H is the height, and θ is the apex angle of the waveguide (bottom right). (b) SEM image of the coupler (scale bar ~ 3 μm). (c) SEM image of the waveguide cross section (scale bar: 500 nm). (d) Simulated GVD for waveguides with apex angle of 100° (solid lines) and apex angle of 80° (dashed lines) and widths of 460 nm, 500 nm, and 540 nm. The region of anomalous GVD is shaded.

first time, SCG in SCD. By controlling the geometry of a diamond waveguide with a characteristic triangular cross section, and in particular its apex angle [θ in Fig. 1(a), right inset], we can achieve anomalous GVD over a wide wavelength range [Fig. 1(d)]. Our numerical modeling indicates that our devices should support 250-nm-wide SC spectrum spanning 670–920 nm [Figs. 2(a) and 2(b)].

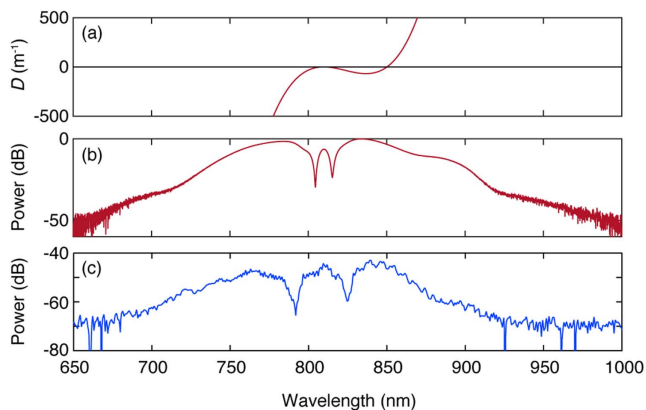


Fig. 2. (a) Dispersion operator for a waveguide with 540-nm width and 100° apex angle shown in Fig. 1. (b) Simulated SC spectra for a 5-mm-long waveguide with 540-nm width and 100° apex angle. (c) Experimental results for SCG in the waveguide for an input pulse energy of 187 pJ with 100-fs pulse centered at 810 nm and a repetition rate of 80 MHz.

The waveguide cross section is that of an inverted triangle on a thin support pedestal [Fig. 1(a)]. The pedestal provides mechanical support over the required waveguide length across the chip. The width of the support is 20 nm in order to prevent any mode leakage to the substrate. Figure 1(a) (left inset) shows the TE mode profile of a triangular diamond waveguide with an apex angle of 100° and width of 540 nm. Dispersion was calculated for different waveguide widths and apex angles, using a finite element mode solver, and results are summarized in Fig. 1(d) in the case of the fundamental TE mode. By varying the widths and apex angle, the anomalous dispersion region can be tuned over a broad region. Our design consists of two suspended tapered sections as in- and out-couplers surrounding the central fully supported dispersion-engineered region [Fig. 1(a)—right inset]. The couplers (suspended regions) are designed to be 280 nm wide and 20 μm long to optimize the mode overlap with the input field.

Devices are fabricated using mechanically polished $\sim 5 \times 5$ mm, 500- μm -thick electronic-grade SCD with a [001]-oriented surface (Element Six). After cleaning in a boiling mixture of $\text{HClO}_4:\text{H}_2\text{SO}_4:\text{HNO}_3$ (1:1:1) followed by solvent cleaning, a layer of Nb is deposited as hard-mask using magnetron sputtering (AJA-ATC). Waveguides of a length of 5 mm (including couplers) are written using a single E-beam lithography with multi-pass exposure (Elionix -F125) with negative-tone e-beam resist (FOX-16, Dow Corning). This pattern is then transferred first to Nb using an Ar/Cl_2 etch chemistry, and then to diamond using an inductively coupled plasma-reactive ion etcher (ICP-RIE, Unaxis Plasma-Therm) with O_2 . This results in 5-mm-long and 2- μm -thick diamond ridges. After this top-down etch, the sample is placed in a reactive ion-beam etcher and stage tilt is selected to result in the desired apex angle. An oxygen ion beam is used to perform the etch. Finally, the Nb mask is removed in $\text{H}_3\text{PO}_4:\text{H}_2\text{SO}_4:\text{HNO}_3$ (1:1:1) and the device is cleaned in $\text{H}_2\text{SO}_4:\text{H}_2\text{O}_2$ (3:1) followed by solvent cleaning and dried in a critical point drier to prevent damaging the suspended in-out couplers. Because the diamond cannot be cleaved or polished after the fabrication is complete, extra steps are performed to ensure the waveguides are written as close to the edge as possible (5–10 μm) to allow for efficient in-coupling of light using a lens. These steps consist of oxygen-plasma surface treatments and the use of adhesion promoters before spinning. Scanning electron micrographs (SEMs) of the coupling section and cross section of a fabricated waveguide are shown in the insets of Figs. 1(b) and 1(c), respectively.

We model the pulse propagation dynamics in the diamond waveguide using the split-step Fourier technique to solve the generalized nonlinear envelope equation. We consider the contributions from higher-order dispersion, third-order nonlinearity, and self-steepening in the model. The dispersion operator, $D = \sum_{n=2,3,\dots} \frac{\beta_n(\omega_0)}{n!} (\omega - \omega_0)^n$ shown in Fig. 2(a), predicts the onset of a dispersive wave near 850 nm [40]. Figure 2(b) shows the simulated spectrum for a 5-mm-long diamond waveguide with 540-nm width and a 100° apex angle. In our simulation, we assumed a 100-fs pump with a pulse energy of 21 pJ in the waveguide. However, we observe that the spectral broadening is due largely to self-phase modulation [1].

In our experiment, the angle-etched waveguides are pumped with a Ti:sapphire laser centered at 810 nm with a pulse duration of 100 fs and a repetition rate of 80 MHz. A variable

neutral density filter is used to control the pump power. We use an aspheric lens for coupling into the waveguide and collect the output using a lensed fiber and send it to an optical spectrum analyzer (OSA). Figure 2(c) shows the generated SC spectrum. For 187 pJ of incident pulse energy, we observe a broadband spectrum spanning 250 nm from 670–920 nm. Our measured spectrum shows good agreement with the simulated spectrum. The discrepancy in the spectral position is attributed to fabrication tolerances in the waveguide width.

The low transmission of the device can be attributed to imperfections in the coupling facet and the sidewall roughness of the waveguides. By comparing the simulation and the experiment, a coupling loss of 10 dB/facet is calculated. In addition, we observe damage to the waveguides' facet for high pump powers. We attribute this to excessive peak intensity leading to femto-second ablation of diamond, which can happen with photons with energies below diamond's bandgap in the presence of ultra-short pulses [41–43]. This results in a graphitization phenomenon and incubation effects starting from the coupling region and extending toward the rest of the waveguide [Fig. 3].

As discussed before, diamond allows for dispersion engineering in the visible and UV regions. To confirm this, we numerically design angle-etched structures that extend the SC spectra toward the UV range. To shift the region of anomalous GVD to even lower wavelengths, we consider the 50° apex angle with narrower widths. Figure 4(a) shows the GVD profile for an angle-etched waveguide with apex angle of 50° and 250-nm width, and 4(b) shows the corresponding dispersion operator

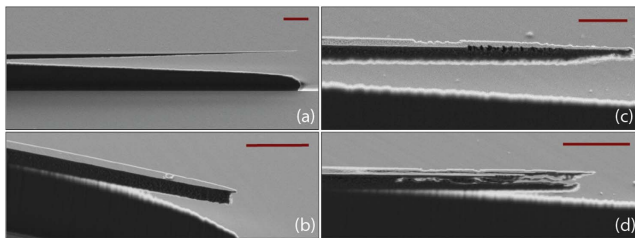


Fig. 3. (a), (b) Coupling region of the waveguide before damage; (c), (d) damaged waveguide after exposure to high peak energy. Scale bars represent 2 μm .

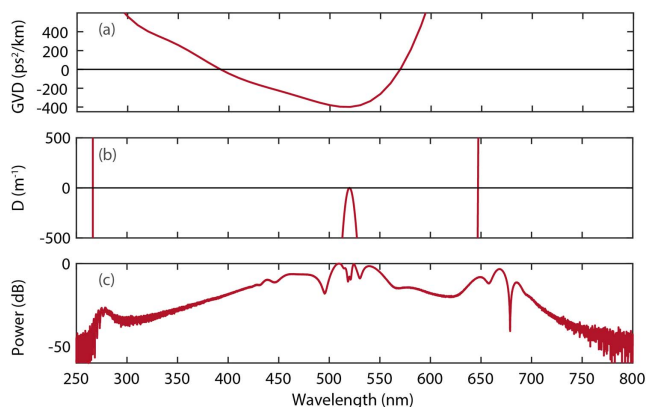


Fig. 4. (a) Simulated GVD for an angle-etched waveguide with apex angle of 50° and 250 nm width. (b) Dispersion operator for a 520-nm pump wavelength. (c) Simulated supercontinuum spectrum for 100-fs pulse with 31.2 pJ of pulse energy.

for a pump wavelength of 520 nm. The dispersion operator indicates that two dispersive waves can be generated, one near 260 nm and the other near 650 nm. Figure 4(c) shows the simulated SC spectrum. We neglect the Raman effect for TE polarization assuming propagation along the (100) axis [44]. Assisted by the dispersive wave, the SC spectrum covers over an octave of bandwidth, well into the UV. However, in our experiment, we were not able to see any broadening because of the fast degradation of the waveguides exposed to 520-nm laser light. We project that optimization of the waveguide design and length, as well as coupler design, will allow for lower required pulse energies, preventing taper damage.

In conclusion, by leveraging fabrication advances in angled-etching toward a novel integrated optics device architecture, we have demonstrated the first SCG in SC diamond in the visible region spanning 670–920 nm. Owing to diamond's material properties, the proposed design has the potential of generating a SC spectrum extending into the UV. Even though achieving a broad spectrum in diamond is challenging, our angle-etched design provides a new way for dispersion engineering that can be used for other integrated platforms.

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